

STALLWORKS, LLC

2500 & 2520 Series

Bale Door Installation Instructions

Ver.1 3-27-13

Bale Door Installation Instructions

Tools Needed: Tape Measure, Drill, #3 Phillips or #2 Square Driver Bit, 1/8" and 3/8" Drill Bits

STEP 1: LOCATION

Locate where you want to place the door. These doors are reversible.

STEP 2: ROUGH OPENING

Build rough opening to 48"W x 43 3/8"H

STEP 3: HINGED SIDE OF JAMB (ITEM NO. 2)

Attach with (5) 2" Wood Screws ***BLUE BAG***

Note: Do not over tighten the inside jamb screws.

STEP 4: DOOR PANEL (ITEM NO. 4) ***RED BAG***

A: Attach the (2) Jamb Hinges for the panel using (10) 3/4" Flat Machine Screws.

B: Align Panel Hinges with Jamb Hinges and drop Hinge Pins into hinges.

STEP 5: UNHINGED JAMB (ITEM NO. 3)

Set in place making sure to keep an even reveal around entire door between the door panels and the jambs.

Attach using (6) 2" Wood Screws

STEP 6: JAMB HEADER (ITEM NO. 1)

Set each header in place making sure to keep an even reveal around entire door between the door panels and the jambs.

Attach using (12) 2" Wood Screws.

STEP 7: Install D-HANDLE (ITEM NO. F) ***GREEN BAG***

Note: All fasteners must have **1/8" pre-drilled holes**.

Drill a 3/8" through hole for F-3 measuring up 1 7/8" and over 2 3/4" from door edges as shown in Detail A.

Using F-1 as a template, drill (4) 1/8" dia. holes through metal trim pieces only on face of panel and attach as shown in Detail A.

Align F-2, drill (2) 1/8" holes through Jamb and attach.

The D-Handle also holds the panel in the open position. Choose mounting option 1 or 2 using F-4 & F-5.